

Garant**Face mill arbor with cooling channel bore, HSK-A 100 A = 100, Spigot Ø d1: 32mm****Order data**

Order number	306684 32
GTIN	4045197468567
Item class	31A

Description**Version:**

- Clamping Ø 40 with 4 tapped holes for drive blocks to DIN 2079.
- With Balluff/RFID chip bore.
- Increased collar contact surface.
- HSK mating faces machined.

With cooling channel bores.

Application:

For clamping shell end mills and milling cutter heads.

Supplied with:

Lock screw

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, toggle spanner No. 309840.

Technical description

Spigot Ø d ₁	32 mm
Overhang dimension A	100 mm
Milling mandrel length L ₄	24 mm
Suitable toggle spanner No. 309840	32

Spare milling cutter lock screw No. 309860 / 309861	32
External Ø D	78 mm
Clamping Ø D ₁	32 mm
Adapter	HSK-A 100 A = 100
Arbor standard	DIN 69882-3
Arbor standard	ISO 12164-1
Arbor standard	DIN 69893
Shape	A
Cooling channel bore	not pluggable
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 6 µm
Machining strategy	HPC
Type of product	Milling head arbor

Accessories

Toggle spanner for mandrel Ø 32 mm	309840 32
Milling cutter lock screw for mandrel Ø 32 mm	309860 32
HSK coolant tube for HSK 32	309880 32
Socket wrench for coolant tubes for HSK 32	309890 32
Bolt for T-nuts for spigot Ø D1 32 mm	309896 32
Half-round T-nut for face mill arbors For size 32	309898 32